

# Steadymig 322 with 4WD Feeder

Part No. 291146



## Every Workshop should have one!

The Steadymig 322 and the Steadymig 4WD Feeder comes as a complete package with an operating range of 30 to 320 amps. The package includes 1 x Steadymig 322 Power Source, 1 x Steadymig 4WD Wire Feeder with a 4-wheel drive system, 5 metre extension leads between the feeder and the power source, and is completed with a MIG Gun, earth lead, regulator, wheels, bottle rack and a feeder turntable.

The power source offers outstanding welding characteristics with the choice of 2 inductance tappings and 21 voltage adjustments (7 coarse and 3 fine) and is fitted with digital meters for easy reference of operating parameters. This makes it suitable for welding with most gas shielded and flux cored wires. The 4 wheel drive feeder is a simple but sturdy wire drive assembly, capable of feeding 0.6 to 1.2mm diameter wires through a 350 amp MIG Gun.

The Steadymig 322 with the Steadymig 4WD feeder is extremely mobile and by fitting a spool of wire and a bottle of shielding gas, the machine is ready for action.

- Simple operation
- Extremely mobile
- Robust
- 400 Volt Primary Input
- Fan Cooled
- 30 - 320 Amp Current Range
- Separate 4 Wheel Wire Feeder
- 2 Inductance Tappings

Primary Volts	400 Volt Three Phase
Voltage Steps	21 — 7 coarse, 3 fine
Open Circuit Voltage Range	18 - 46 Volts
Inductance Tappings	2
Current Range	30 – 320 Amps
Duty Cycle @ 60%	300 Amps 29.0 Volts
Duty Cycle @ 100%	230 Amps 25.5 Volts
Wire Sizes	0.6 – 1.2mm
Drive System	4 Drive Roll
Weight	141 kg
Dimensions L x W x H	power source 1000 x 555 x 810mm
	wire feeder 540 x 270 x 380mm
Warranty	18 months



Simple, but sturdy, wire drive assembly. Solid aluminium components with drive rollers top and bottom.

Very powerful drive motor.



### Comes complete with:

- Bottle Rack
- Spot Timer
- Digital Meters
- Earth Lead
- Argon Regulator
- 3.7m Mig Gun

### CONSUMABLES

Description	Sold Per Pkt	Item No	Part No
401 6 62 HD Nozzle 16 Bore 3 Rec	2	231306	TREGNOZ401662
403 22 30 0.8mm Surestart Con Tip	10	231363	TREGTIP4032230
403 22 35 0.9mm Surestart Con Tip	10	231364	TREGTIP4032230
403 22 1.0 1.0mm Surestart Con Tip	10	231365	TREGTIP4032230
403 22 364 1.2mm Surestart Con Tip	10	231366	TREGTIP4032230
404 20 Tough Lock Retaining Head	2	231330	TREGHEAD40420
415 35 15 0.9mm Std Liner 5 metre	1	231159	TREGLIN4153515
415 116 15 1.2 - 1.6mm Std Liner Red	1	231162	TREGLIN41511615
Drive Rollers - refer to page 62			

**PROLINE**  
professional welding supplies

Ph: 0800 699 353  
sales@prolinewelding.com